

## Long-wear lipstick with Eastman Sustane™ SAIB MCT

Part	Product name	Wt%	Ingredient/INCI name	Manufacturer
A	Eastman Sustane™ SAIB MCT	14.50	Sucrose acetate isobutyrate (and) caprylic/capric triglycerides	Eastman
	Regalite™ R1100 CG hydrocarbon resin	4.50	Hydrogenated styrene/methylstyrene/indene copolymer	Synthomer
	2-ethylhexyl palmitate	15.00	Ethylhexyl palmitate	—
	Foral™ 85-E CG hydrogenated rosin	3.00	Glyceryl hydrogenated rosinate	Synthomer
	Foralyn™ 5020-F CG hydrogenated rosin resin	2.00	Pentaerythrityl hydrogenated rosinate	Synthomer
	Eutanol® G	4.50	Octyldodecanol	BASF
B	Synthetic wax	6.50	Synthetic wax	Strahl & Pitsch
	Beeswax	7.00	Beeswax (cera alba)	Strahl & Pitsch
	Candelilla wax	7.50	Euphorbia cerifera (candelilla) wax	Strahl & Pitsch
	Carnauba wax	4.00	Carnauba wax	Strahl & Pitsch
	Ozokerite wax	7.50	Ozokerite wax	Strahl & Pitsch
	PARSOL® MCX	0.20	Ethylhexyl methoxycinnamate	DSM
	Eastman Tenox™ BHT	0.10	BHT	Eastman
	DW Jojoba (colorless)	6.00	Simmondsia chinensis (jojoba) seed oil	Vantage
	Covi-Ox® T 50 C	0.20	Tocopherol	BASF
	Neossance™ Squalane	6.00	Squalane	Aprinova
	Cocoa butter	2.50	Theobroma cacao (cocoa butter)	Strahl & Pitsch
	Crodamol™ AB	9.00	C12-15 alkyl benzoate	Croda

Part	Product name	Wt%	Ingredient/INCI name	Manufacturer
Stick	Eastman lipstick base	85.00	Ingredients from lipstick base	—
	NBP45R7	15.00	Isopropyl titanium triisostearate (and) propylene carbonate (and) polyhydroxystearic acid	Kobo Products

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## Long-wear lipstick base with SAIB MCT

### PROCEDURE

1. Weigh out part A into a clean, sanitized, stainless steel mixing vessel. Heat part A between 85°–90°C.
2. Once at temperature and all ingredients are melted and incorporated, slowly add part B and keep the temperature between 70°–80°C.
3. Keep at temperature until all ingredients have been melted and become a homogeneous liquid.
4. Place the base in a storage container for future use.
5. Weigh out the base into a clean, sanitized, stainless steel vessel with mixer. Heat base to 70°–75°C.
6. Keep at temperature until base has been melted; then add pigment until it becomes a homogeneous liquid.
7. Start molding the lipstick on stainless steel molds, or store in a container for future use.



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